GRAPHIC UPDATE FOR RANGE GROWTH POLIER RC2 CAM, PED, PSV

riccini

PE pressure pipes

HDPE/LDPE pipes for pressure ducts for:

PRESSURISED FLUID TRANSPORT
- Polier / Polier RC1 / Polier RC2

FUEL GAS DISTRIBUTION
- Polier GAS

BIOGAS DRAINAGE/UPTAKE
- Polier SLOTTED / Polier GAS SLOTTED

MICRODUCTS FOR OPTIC FIBRES, TELECOM, CABLING
- Redline HDPE cable conduit

IRRIGATION
- Polier BD
- Polier GARDEN
- Irriga BD

November 2025 price list

Compliant with reference standards

EPDITALY1150 del 28/08/2025
epditaly.it

CERT. 022/2020

EN

polier®

EPDITALY1150 del 28/08/2025 epditaly.it

PRESSURISED FLUID TRANSPORT

High-density polyethylene PE100 (HDPE PE100) pipes for pressurised ducts for water transport and distribution; with excellent physical and chemical properties and able to provide excellent mechanical, chemical and hydraulic performance, even at low temperatures, they guarantee reliability and safety. Excellent resistance to the so-called "water hammer" and resistant to corrosion phenomena. They have high resistance to rapid crack propagation (RCP) and a consistent performance. Appropriate marking and co-extruded stripes allow certain identification of made ducts. Compliant with reference standards in force.
Polier is also available in RC versions (type 1 and type 2) and in the slotted version for drainage

LEGEND
1 Not specified in UNI EN 12201-2:2013; not specified in UNI EN ISO 15494:2015; no UNI IIP marking
ND/OD Outer diameter
t Thickness

PRODUCT CODE
As regards the pipe laying and the various joining and coupling techniques to be used for polyethylene pipelines, please refer to the publications of the IIP, The Italian Plastics Institute (www.iip.it). Images, drawings and figures are for illustrative purposes only.

POLIER IN COILS IN HDPE-PE100

EPDITALY1150 del 28/08/2025 epditaly.it

SINGLE-LAYER PIPE IN IIIrd GENERATION HIGH-DENSITY POLYETHYLENE (HDPE-PE100) FOR UNDERGROUND PIPELINES OF PRESSURISED FLUIDS (AQUEDUCTS, PRESSURISED DRAINS AND SEWERS, FIRE-FIGHTING SYSTEMS, INDUSTRIAL APPLICATIONS).
Compliant with EN 12201-2, EN 12201/EN 1622, UNI EN 12201-2, UNI EN 12201-2/UNI EN 1622, EN ISO 15494, UNI EN ISO 15494, UNI EN 1622, M.D. 174/2004. IIP UNI and/or PiiP or RINA marking. Black with blue or brown co-extruded stripes.

tab.1

ND/OD		PN10 / SDR17			PN16 / SDR11			PN25 / SDR7.4			STANDARD PACKING COIL/PALLET			
											50 m COIL ◆		100 m COIL	
mm	inches	s (mm)	€/m	code ●	s (mm)	€/m	code ●	s (mm)	€/m	code ●	coils	metres	coils	metres
20	½	-	-	-	2.0	0.85	0620P16	3.0	1.24	0620P25	-	-	40	*4,000*
25	¾	2.0	1.10[1]	0625P10	2.3	1.28	0625P16	3.5	1.83	0625P25	-	-	27	*2,700*
32	1	2.0	1.46	0632P10	3.0	1.99	0632P16	4.4	2.85	0632P25	-	-	7	*700*
40	1 ¼	2.4	2.19	0640P10	3.7	3.12	0640P16	5.5	4.45	0640P25	-	-	6	*600*
50	1 ½	3.0	3.36	0650P10	4.6	4.76	0650P16	6.9	6.94	0650P25	-	-	6	*600*
63	2	3.8	5.26	0663P10	5.8	7.53	0663P16	8.6	10.88	0663P25	-	-	1	*100*
75	2 ½	4.5	7.75	0675P10	6.8	10.80	0675P16	10.3	15.48	0675P25	-	-	1	*100*
90	3	5.4	11.17	0690P10	8.2	15.70	0690P16	12.3	22.19	0690P25	1	*50*	-	-
110	4	6.6	16.57	06110P10	10.0	23.21	06110P16	15.1	33.22	06110P25	1	*50*	-	-

◆ 50 m coils available only on request and for quantities to be agreed upon.
● Pipes with brown co-extruded stripes: add "MAR" to the code; e.g.: Polier pipe ND/OD 50 mm PN25 in 100 m coils with brown co-extruded stripes = 0650P25MAR

POLIER IN BARS IN HDPE-PE100

EPDITALY1150 del 28/08/2025 epditaly.it

SINGLE-LAYER PIPE IN IIIrd GENERATION HIGH-DENSITY POLYETHYLENE (HDPE-PE100) FOR UNDERGROUND PIPELINES OF PRESSURISED FLUIDS (AQUEDUCTS, PRESSURISED DRAINS AND SEWERS, FIRE-FIGHTING SYSTEMS, INDUSTRIAL APPLICATIONS).
Compliant with EN 12201-2, EN 12201/EN 1622, UNI EN 12201-2, UNI EN 12201-2/UNI EN 1622, EN ISO 15494, UNI EN ISO 15494, UNI EN 1622, M.D. 174/2004. IIP UNI and/or PiiP or RINA marking. Black with blue or brown co-extruded stripes.

tab.2

ND/OD		PN10 / SDR17			PN16 / SDR11			PN25 / SDR7.4			STANDARD PACKING BARS/PALLET			
											6 m BARS		12 m BARS	
mm	inches	s (mm)	€/m	code ●●	s (mm)	€/m	code ●●	s (mm)	€/m	code ●●	bars	metres	bars	metres
20	½	-	-	-	2.0	0.88	06B20P16	3.0	1.24	06B20P25	to be agreed upon			
25	¾	-	-	-	2.3	1.31	06B25P16	3.5	1.83	06B25P25	to be agreed upon			
32	1	-	-	-	3.0	2.04	06B32P16	4.4	2.85	06B32P25	384	*2,304*	384	*4,608*
40	1 ¼	-	-	-	3.7	3.21	06B40P16	5.5	4.45	06B40P25	270	*1,620*	270	*3,240*
50	1 ½	3.0	3.36	06B50P10	4.6	4.89	06B50P16	6.9	6.94	06B50P25	176	*1,056*	176	*2,112*
63	2	3.8	5.26	06B63P10	5.8	7.74	06B63P16	8.6	10.88	06B63P25	124	*744*	124	*1,488*
75	2 ½	4.5	6.73	06B75P10	6.8	9.77	06B75P16	10.3	13.99	06B75P25	88	*528*	88	*1,056*
90	3	5.4	9.70	06B90P10	8.2	14.19	06B90P16	12.3	20.06	06B90P25	74	*444*	74	*888*
110	4	6.6	14.39	06B110P10	10.0	20.99	06B110P16	15.1	30.03	06B110P25	51	*306*	51	*612*
125	-	7.4	18.41	06B125P10	11.4	27.19	06B125P16	17.1	38.61	06B125P25	38	*228*	38	*456*
140	-	8.3	21.70	06B140P10	12.7	31.87	06B140P16	19.2	45.57	06B140P25	33 or 26	*198 or 156*	33 or 26	*396 or 312*
160	6	9.5	28.33	06B160P10	14.6	41.79	06B160P16	21.9	59.27	06B160P25	22	*132*	22	*264*
180	-	10.7	35.77	06B180P10	16.4	52.82	06B180P16	24.6	74.96	06B180P25	22	*132*	22	*264*
200	8	11.9	44.14	06B200P10	18.2	65.16	06B200P16	27.4	92.69	06B200P25	14	*84*	14	*168*
225	-	13.4	55.99	06B225P10	20.5	82.46	06B225P16	30.8	117.12	06B225P25	9	*54*	9	*108*
250	-	14.8	68.63	06B250P10	22.7	101.43	06B250P16	34.2	144.58	06B250P25	7	*42*	7	*84*
280	10	16.6	86.18	06B280P10	25.4	127.10	06B280P16	38.3	181.29	06B280P25	5	*30*	5	*60*
315	12	18.7	109.18	06B315P10	28.6	160.89	06B315P16	43.1	229.52	06B315P25	5	*30*	5	*60*
355	-	21.1	138.94	06B355P10	32.2	204.29	06B355P16	48.5	290.97	06B355P25	5	*30*	5	*60*
400	16	23.7	175.58	06B400P10	36.3	259.35	06B400P16	54.7	369.58	06B400P25	3	*18*	3	*36*
450	-	26.7	222.39	06B450P10	40.9	328.35	06B450P16	61.5	467.48	06B450P25	2	*12*	2	*24*
500	20	29.7	274.85	06B500P10	45.4	405.17	06B500P16	-	-	-	2	*12*	2	*24*

● The codes in Tab. 2 refer to 6 m bars; to obtain the codes for 12 m bars, add "D" to the code. E.g.: POLIER pipe ND/OD 160 mm PN16 in 12 m bars: 06B160P16D
● Pipes with brown co-extruded stripes: add "MAR" to the code; e.g.: Polier pipe ND/OD 180 mm PN10 in 6 m bars with brown co-extruded stripes = 06B180P10MAR
■ On request and by quantity to be agreed upon

polier®

FUEL GAS DISTRIBUTION

High-density polyethylene PE100 (HDPE PE100) pipes for pressurised ducts for fuel gas distribution; with excellent physical and chemical properties and able to provide excellent mechanical and chemical performance, even at low temperatures, guaranteeing reliability and safety.
They have high resistance to rapid crack propagation (RCP) and a consistent performance. Appropriate marking and co-extruded stripes allow certain identification of made ducts. Compliant with reference standards in force and with M.D. 24/11/84: "Fire safety standards for the transport, distribution, storage and use of natural gas with a density greater than 0.8 g/cm3 and subsequent amendments up to Decree 16/04/08". Polier GAS guarantees a Maximum Operating Pressure (MOP) up to 5 bar (class S5) and up to 3 bar (class S8).
Also available in a slotted version for biogas uptake

POLIER GAS IN COILS IN HDPE-PE100

SINGLE-LAYER PIPE IN IIIrd GENERATION HIGH-DENSITY POLYETHYLENE (HDPE-PE100) FOR BURIED PIPELINES FOR FUEL GAS DISTRIBUTION.
Complies with EN 1555-2, UNI EN 1555-2.
IIP UNI and/or PiiP or RINA marking. Black with yellow co-extruded stripes.

tab.3

ND/OD		S5 / SDR11			STANDARD PACKING COIL/PALLET			
					50 m COIL ◆		100 m COIL	
mm	inches	s (mm)	€/m	code	coils	metres	coils	metres
20	½	3.0	1.36	0920S5	-	-	40	*4,000*
25	¾	3.0	1.76	0925S5	-	-	27	*2,700*
32	1	3.0	2.32	0932S5	-	-	7	*700*
40	1 ¼	3.7	3.44	0940S5	-	-	6	*600*
50	1 ½	4.6	5.44	0950S5	-	-	6	*600*
63	2	5.8	8.56	0963S5	-	-	1	*100*
75	2 ½	6.8	11.92	0975S5	-	-	1	*100*
90	3	8.2	17.20	0990S5	1	*50*	-	-
110	4	10.0	25.44	09110S5	1	*50*	-	-

◆ 50 m coils available only on request and for quantities to be agreed upon.

POLIER GAS IN BARS IN HDPE-PE100

SINGLE-LAYER PIPE IN IIIrd GENERATION HIGH-DENSITY POLYETHYLENE (HDPE-PE100) FOR BURIED PIPELINES FOR FUEL GAS DISTRIBUTION.
Complies with EN 1555-2, UNI EN 1555-2. IIP UNI and/or PiiP or RINA marking. Black with yellow co-extruded stripes.

tab.4

ND/OD		S8 / SDR17			S5 / SDR11			STANDARD PACKING BARS/PALLET			
								6 m BARS		12 m BARS	
mm	inches	s (mm)	€/m	code ●	s (mm)	€/m	code ●	bars	metres	bars	metres
25	½	-	-	-	3.0	1.72	09B25S5	384	*2,304*	384	*4,608*
32	¾	-	-	-	3.0	2.26	09B32S5	270	*1,620*	270	*3,240*
40	1	-	-	-	3.7	3.35	09B40S5	176	*1,056*	176	*2,112*
50	1 ¼	-	-	-	4.6	5.30	09B50S5	124	*744*	124	*1,488*
63	1 ½	-	-	-	5.8	8.35	09B63S5	88	*528*	88	*1,056*
75	2	-	-	-	6.8	9.61	09B75S5	74	*444*	74	*888*
90	2 ½	5.4	9.48	09B90S8	8.2	13.87	09B90S5	51	*306*	51	*612*
110	3	6.6	14.13	09B110S8	10.0	20.51	09B110S5	38	*228*	38	*456*
125	4	7.4	18.00	09B125S8	11.4	26.64	09B125S5	33	*198*	38 or 26	*456 or 312*
140	-	8.3	22.58	09B140S8	12.7	33.15	09B140S5	22	*132*	22	*264*
160	-	9.5	29.48	09B\60S8	14.6	43.47	09B160S5	22	*132*	22	*264*
180	6	10.7	37.22	09B180S8	16.4	54.95	09B180S5	14	*84*	14	*168*
200	-	11.9	45.92	09B200S8	18.2	67.73	09B200S5	9	*54*	9	*108*
225	8	13.4	58.24	09B225S8	20.5	85.66	09B225S5	7	*42*	7	*84*
250	-	14.8	71.40	09B250S8	22.7	105.33	09B250S5	7	*42*	7	*84*
280	-	16.6	89.66	09B280S8	25.4	132.03	09B280S5	5	*30*	5	*60*
315	10	18.7	113.58	09B315S8	28.6	167.06	09B315S5	5	*30*	5	*60*
355	12	21.1	144.54	09B355S8	32.2	212.59	09B355S5	3	*18*	3	*36*
400	-	23.7	182.66	09B400S8	36.3	275.42	09B400S5	2	*12*	2	*24*
450	16	26.7	231.36	09B450S8	40.9	348.88	09B450S5	2	*12*	2	*24*
500	-	29.7	285.93	09B500S8	45.4	430.22	09B500S5	2	*12*	2	*24*

● The codes in Tab. 4 refer to 6 m bars; to obtain the codes for 12 m bars, add "D" to the code. E.g.: POLIER GAS pipe ND/OD 280 mm S8 in 12 m bars: 09B280S8D

November 2025 PRICE LIST

PRESSURISED FLUID TRANSPORT

POLIER RC1 IN COILS IN HDPE-PE100 RC (TYPE 1)

EPDITALY1150 del 28/08/2025 epditaly.it

SINGLE-LAYER PIPE IN HIGH-DENSITY POLYETHYLENE (HDPE-PE100 RC - TYPE 1) FOR UNDERGROUND PRESSURISED FLUID PIPES.
Compliant with EN 12201-2, EN 12201/EN 1622, UNI EN 12201-2, UNI EN 12201-2/UNI EN 1622, UNI EN ISO 15494.
IIP UNI and/or PiiP marking. Black with blue or brown co-extruded stripes.

tab.5

ND/OD		PN10 / SDR17			PN16 / SDR11			PN25 / SDR7.4			STANDARD PACKING COIL/PALLET			
											50 m COIL ◆		100 m COIL	
mm	inches	s (mm)	€/m	code ●	s (mm)	€/m	code ●	s (mm)	€/m	code ●	coils	metres	coils	metres
20	½	-	-	-	2.0	0.91	0620P16RC	3.0	1.32	0620P25RC	-	-	40	4,000
25	¾	2.0	1.16 1	0625P10RC	2.3	1.36	0625P16RC	3.5	1.94	0625P25RC	-	-	27	2,700
32	1	2.0	1.55	0632P10RC	3.0	2.11	0632P16RC	4.4	3.02	0632P25RC	-	-	7	700
40	1 ¼	2.4	2.33	0640P10RC	3.7	3.32	0640P16RC	5.5	4.73	0640P25RC	-	-	6	600
50	1 ½	3.0	3.57	0650P10RC	4.6	5.06	0650P16RC	6.9	7.36	0650P25RC	-	-	6	600
63	2	3.8	5.58	0663P10RC	5.8	8.00	0663P16RC	8.6	11.55	0663P25RC	-	-	1	100
75	2 ½	4.5	8.16	0675P10RC	6.8	11.47	0675P16RC	10.3	16.43	0675P25RC	-	-	1	100
90	3	5.4	11.76	0690P10RC	8.2	16.66	0690P16RC	12.3	23.56	0690P25RC	1	50	-	-
110	4	6.6	17.44	06110P10RC	10.0	24.65	06110P16RC	15.1	35.26	06110P25RC	1	50	-	-

◆ 50 m coils available only on request and for quantities to be agreed upon.
● Pipes with brown co-extruded stripes: add "MAR" to the code; e.g.: Polier pipe RC1 ND/OD 75 mm PN16 in 100 m coils with brown co-extruded stripes = 0675P16RCMAR

POLIER RC1 IN BARS IN HDPE-PE100 RC (TYPE 1)

EPDITALY1150 del 28/08/2025 epditaly.it

SINGLE-LAYER PIPE IN HIGH-DENSITY POLYETHYLENE (HDPE-PE100 RC - TYPE 1) FOR UNDERGROUND PRESSURISED FLUID PIPES.
Compliant with EN 12201-2, EN 12201/EN 1622, UNI EN 12201-2, UNI EN 12201-2/UNI EN 1622, UNI EN ISO 15494.
IIP UNI and/or PiiP marking. Black with blue or brown co-extruded stripes.

tab.6

ND/OD		PN10 / SDR17			PN16 / SDR11			PN25 / SDR7.4			STANDARD PACKING BARS/PALLET			
											6 m BARS		12 m BARS	
mm	inches	s (mm)	€/m	code ●●	s (mm)	€/m	code ●●	s (mm)	€/m	code ●●	bars	metres	bars	metres
20	½	-	-	-	2.0	0.93	06B20P16RC	3.0	1.32	06B20P25RC	to be agreed upon			
25	¾	-	-	-	2.3	1.40	06B25P16RC	3.5	1.94	06B25P25RC	to be agreed upon			
32	1	-	-	-	3.0	2.17	06B32P16RC	4.4	3.02	06B32P25RC	384	2,304	384	4,608
40	1 ¼	-	-	-	3.7	3.41	06B40P16RC	5.5	4.73	06B40P25RC	270	1,620	270	3,240
50	1 ½	3.0	3.57	06B50P10RC	4.6	5.19	06B50P16RC	6.9	7.36	06B50P25RC	176	1,056	176	2,112
63	2	3.8	5.58	06B63P10RC	5.8	8.22	06B63P16RC	8.6	11.55	06B63P25RC	124	744	124	1,488
75	2 ½	4.5	7.14	06B75P10RC	6.8	10.36	06B75P16RC	10.3	14.84	06B75P25RC	88	528	88	1,056
90	3	5.4	10.29	06B90P10RC	8.2	15.05	06B90P16RC	12.3	21.28	06B90P25RC	74	444	74	888
110	4	6.6	15.26	06B110P10RC	10.0	22.26	06B110P16RC	15.1	31.85	06B110P25RC	51	306	51	612
125	-	7.4	19.53	06B125P10RC	11.4	28.84	06B125P16RC	17.1	40.95	06B125P25RC	38	228	38	456
140	-	8.3	23.10	06B140P10RC	12.7	33.92	06B140P16RC	19.2	48.51	06B140P25RC	33 or 26	198 or 156	33 or 26	396 or 312
160	6	9.5	30.16	06B160P10RC	14.6	44.48	06B160P16RC	21.9	63.10	06B160P25RC	22	132	22	264
180	-	10.7	38.08	06B180P10RC	16.4	56.23	06B180P16RC	24.6	79.79	06B180P25RC	22	132	22	264
200	8	11.9	46.99	06B200P10RC	18.2	69.37	06B200P16RC	27.4	98.67	06B200P25RC	14	84	14	168
225	-	13.4	59.60	06B225P10RC	20.5	87.78	06B225P16RC	30.8	124.67	06B225P25RC	9	54	9	108
250	-	14.8	73.06	06B250P10RC	22.7	107.98	06B250P16RC	34.2	153.91	06B250P25RC	7	42	7	84
280	10	16.6	91.74	06B280P10RC	25.4	135.30	06B280P16RC	38.3	192.98	06B280P25RC	5	30	5	60
315	12	18.7	116.23	06B315P10RC	28.6	171.27	06B315P16RC	43.1	244.33	06B315P25RC	5	30	5	60
355	-	21.1	147.91	06B355P10RC	32.2	217.47	06B355P16RC	48.5	309.74	06B355P25RC	5	30	5	60
400	16	23.7	186.91	06B400P10RC	36.3	276.08	06B400P16RC	54.7	393.43	06B400P25RC	3	18	3	36
450	-	26.7	236.74	06B450P10RC	40.9	349.54	06B450P16RC	61.5	497.64	06B450P25RC	2	12	2	24
500	20	29.7	292.58	06B500P10RC	45.4	431.31	06B500P16RC	-	-	-	2	12	2	24

● The codes in Tab. 6 refer to 6 m bars; to obtain the codes for 12 m bars, add "D" to the code. E.g.: POLIER RC1 pipe ND/OD 200 mm PN25 pipe in 12 m bars: 06B160P16D
● Pipes with brown co-extruded stripes: add "MAR" to the code; e.g.: POLIER RC1 pipe DEN/OD 280 mm PN10 in 6 m bars with brown co-extruded stripes = 06B280P10RCMAR
■ On request and by quantity to be agreed upon

polier®

PRESSURISED FLUID TRANSPORT

POLIER RC2 IN COILS IN HDPE-PE100 RC (TYPE 2)

EPDITALY1150 del 28/08/2025 epditaly.it

TWO-LAYER PIPE IN HIGH-DENSITY POLYETHYLENE (HDPE-PE100 RC - TYPE 2) FOR UNDERGROUND PRESSURISED FLUID PIPES.
Compliant with UNI EN 12201-2.
IIP UNI marking. Colour: black inner layer / blue outer layer.

tab.7

ND/OD		PN10 / SDR17			PN16 / SDR11			PN25 / SDR7.4			STANDARD PACKING COIL/PALLET			
											50 m COIL ◆		100 m COIL	
mm	inches	s (mm)	€/m	code	s (mm)	€/m	code	s (mm)	€/m	code	coils	metres	coils	metres
20	½	-	-	-	2.0	0.95	0620P16RC2	3.0	1.39	0620P25RC	-	-	40	4,000
25	¾	-	-	-	2.3	1.43	0625P16RC2	3.5	2.04	0625P25RC	-	-	27	2,700
32	1	-	-	-	3.0	2.23	0632P16RC2	4.4	3.18	0632P25RC	-	-	7	700
40	1 ¼	-	-	-	3.7	3.50	0640P16RC2	5.5	4.97	0640P25RC	-	-	6	600
50	1 ½	-	-	-	4.6	5.33	0650P16RC2	6.9	7.74	0650P25RC	-	-	6	600
63	2	3.8	5.87	0663P10RC2	5.8	8.43	0663P16RC2	8.6	12.14	0663P25RC	-	-	1	100
75	2 ½	4.5	8.67	0675P10RC2	6.8	12.06	0675P16RC2	10.3	17.28	0675P25RC	-	-	1	100
90	3	5.4	12.50	0690P10RC2	8.2	17.52	0690P16RC2	12.3	24.78	0690P25RC	1	50	-	-
110	4	6.6	18.53	06110P10RC2	10.0	25.92	06110P16RC2	15.1	37.08	06110P25RC	1	50	-	-

◆ 50 m coils available only on request and for quantities to be agreed upon.

POLIER RC2 IN BARS IN HDPE-PE100 RC (TYPE 2)

EPDITALY1150 del 28/08/2025 epditaly.it

TWO-LAYER PIPE IN HIGH-DENSITY POLYETHYLENE (HDPE-PE100 RC - TYPE 2) FOR UNDERGROUND PRESSURISED FLUID PIPES.
Compliant with UNI EN 12201-2.
IIP UNI marking. Colour: black inner layer / blue outer layer.

tab.8

ND/OD		PN10 / SDR17			PN16 / SDR11			PN25 / SDR7.4			STANDARD PACKING BARS/PALLET			
											6 m BARS		12 m BARS	
mm	inches	s (mm)	€/m	code ●	s (mm)	€/m	code ●	s (mm)	€/m	code ●	bars	metres	bars	metres
20	½	-	-	-	2.0	0.98	06B20P16RC2	3.0	1.39	06B20P25RC2	to be agreed upon			
25	¾	-	-	-	2.3	1.47	06B25P16RC2	3.5	2.04	06B25P25RC2	to be agreed upon			
32	1	-	-	-	3.0	2.28	06B32P16RC2	4.4	3.18	06B32P25RC2	384	2,304	384	4,608
40	1 ¼	-	-	-	3.7	3.59	06B40P16RC2	5.5	4.97	06B40P25RC2	270	1,620	270	3,240
50	1 ½	3.0	3.75	06B50P10RC2	4.6	5.46	06B50P16RC2	6.9	7.74	06B50P25RC2	176	1,056	176	2,112
63	2	3.8	5.87	06B63P10RC2	5.8	8.64	06B63P16RC2	8.6	12.14	06B63P25RC2	124	744	124	1,488
75	2 ½	4.5	7.50	06B75P10RC2	6.8	10.88	06B75P16RC2	10.3	15.58	06B75P25RC2	88	528	88	1,056
90	3	5.4	10.80	06B90P10RC2	8.2	15.80	06B90P16RC2	12.3	22.34	06B90P25RC2	74	444	74	888
110	4	6.6	16.02	06B110P10RC2	10.0	23.37	06B110P16RC2	15.1	33.44	06B110P25RC2	51	306	51	612
125	-	7.4	20.51	06B125P10RC2	11.4	30.28	06B125P16RC2	17.1	43.00 ■	06B125P25RC2	38	228	38	456
140	-	8.3	24.15	06B140P10RC2	12.7	35.47	06B140P16RC2	19.2	50.72 ■	06B140P25RC2	33 or 26	198 or 156	33 or 26	396 or 312
160	6	9.5	31.53	06B160P10RC2	14.6	46.51	06B160P16RC2	21.9	65.96 ■	06B160P25RC2	22	132	22	264
180	-	10.7	39.81	06B180P10RC2	16.4	58.79	06B180P16RC2	24.6	83.42 ■	06B180P25RC2	22	132	22	264
200	8	11.9	49.13	06B200P10RC2	18.2	72.52	06B200P16RC2	27.4	103.16 ■	06B200P25RC2	14	84	14	168
225	-	13.4	62.31	06B225P10RC2	20.5	91.77	06B225P16RC2	30.8	130.34 ■	06B225P25RC2	9	54	9	108
250	-	14.8	76.38	06B250P10RC2	22.7	112.88	06B250P16RC2	34.2	160.91 ■	06B250P25RC2	7	42	7	84
280*	10	16.6	95.91	06B280P10RC2	25.4	141.45	06B280P16RC2	38.3	201.76 ■	06B280P25RC2	5	30	5	60
315*	12	18.7	121.51	06B315P10RC2	28.6	179.06	06B315P16RC2	43.1	255.44 ■	06B315P25RC2	5	30	5	60
355*	-	21.1	154.63	06B355P10RC2	32.2	227.36	06B355P16RC2	48.5	323.82 ■	06B355P25RC2	5	30	5	60
400*	16	23.7	195.41	06B400P10RC2	36.3	288.63	06B400P16RC2	54.7	411.31 ■	06B400P25RC2	3	18	3	36
450*	-	26.7	247.50	06B450P10RC2	40.9	365.42	06B450P16RC2	61.5	520.26 ■	06B450P25RC2	2	12	2	24
500*	20	29.7	305.88	06B500P10RC2	45.4	450.92	06B500P16RC2	-	-	-	2	12	2	24

● The codes in Tab. 8 refer to 6 m bars; to obtain the codes for 12 m bars, add "D" to the code. E.g.: POLIER RC2 pipe ND/OD 180 mm PN16 in 12 m bars: 06B180P16RC2D
■ On request and by quantity to be agreed upon
* Made in facilities licensed under the IIP UNI marking

November 2025 PRICE LIST

polier

riccini

BIOGAS DRAINAGE AND UPTAKE

POLIER SLOTTED IN BARS IN HDPE-PE100

SINGLE-LAYER PIPE IN IIIrd GENERATION HIGH-DENSITY POLYETHYLENE (HDPE-PE100) FOR DRAINAGE.

Product with non-slotted Polier pipe compliant with EN 12201-2, EN 12201/EN 1622, UNI EN 12201-2, UNI EN 12201-2/UNI EN 1622, EN ISO 15494, UNI EN ISO 15494, UNI EN 1622, M.D. 174/2004 and bearing IIP UNI and/or PiiP or RINA marking. Black with blue co-extruded stripes or blue.

tab.9

ND/OD		SDR17			SDR11			SDR7.4			STANDARD PACKING BARS/PALLET			
											6 m BARS		12 m BARS	
mm	inches	s (mm)	€/m	code ◆	s (mm)	€/m	code ◆	s (mm)	€/m	code ◆	bars	metres	bars	metres
90	3	5.4	12.79	06B90P10....	8.2	18.71	06B90P16....	12.3	26.45	06B90P25....	74	444	74	888
110	4	6.6	18.97	06B110P10....	10.0	27.67	06B110P16....	15.1	39.59	06B110P25....	51	306	51	612
125	-	7.4	24.27	06B125P10....	11.4	35.84	06B125P16....	17.1	50.90 ■	06B125P25....	38	228	38	456
140	-	8.3	30.45	06B140P10....	12.7	44.72	06B140P16....	19.2	63.95 ■	06B140P25....	33 or 26	198 or 156	33 or 26	396 or 312
160	6	9.5	39.76	06B160P10....	14.6	58.64	06B160P16....	21.9	83.17 ■	06B160P25....	22	132	22	264
180	-	10.7	50.20	06B180P10....	16.4	74.12	06B180P16....	24.6	105.18 ■	06B180P25....	22	132	22	264
200	8	11.9	61.94	06B200P10....	18.2	91.44	06B200P16....	27.4	130.07 ■	06B200P25....	14	84	14	168
225	-	13.4	78.56	06B225P10....	20.5	115.71	06B225P16....	30.8	164.34 ■	06B225P25....	9	54	9	108
250	-	14.8	96.31	06B250P10....	22.7	142.33	06B250P16....	34.2	202.88 ■	06B250P25....	7	42	7	84
280	10	16.6	120.93	06B280P10....	25.4	178.35	06B280P16....	38.3	254.39 ■	06B280P25....	5	30	5	60
315	12	18.7	153.21	06B315P10....	28.6	225.77	06B315P16....	43.1	322.07 ■	06B315P25....	5	30	5	60
355	-	21.1	194.97	06B355P10....	32.2	286.67	06B355P16....	48.5	408.29 ■	06B355P25....	5	30	5	60
400	16	23.7	246.38	06B400P10....	36.3	363.92	06B400P16....	54.7	518.61 ■	06B400P25....	3	18	3	36
450	-	26.7	-	06B450P10....	40.9	-	06B450P16....	61.5	-	06B450P25....	2	12	2	24
500	20	29.7	-	06B500P10....	45.4	-	06B500P16....	-	-	-	2	12	2	24

◆ The codes in Tab. 9 must be completed by replacing the dots with the slotting type (see slotting types in Tab. 11); for 12 m bars, insert a "D" before the slotting type.
E.g.: POLIER SLOTTED pipe ND/OD 280 mm SDR11 with F4S slotting in 12 m bars: 06B280P16DF4S
E.g.: POLIER SLOTTED pipe ND/OD 140 mm SDR17 with F3N slotting in 6 m bars: 06B140P10F3N
■ On request and by quantity to be agreed upon

POLIER GAS SLOTTED IN BARS IN HDPE-PE100

SINGLE-LAYER PIPE IN IIIrd GENERATION HIGH-DENSITY POLYETHYLENE (HDPE-PE100) FOR BIOGAS UPTAKE.

Product with non-slotted POLIER GAS pipe compliant with EN 1555-2, UNI EN 1555-2 and bearing UNI IIP and/or PiiP or RINA marking. Black with yellow co-extruded stripes.

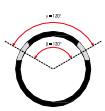
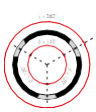
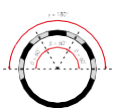
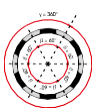
tab.10

ND/OD		SDR17			SDR11			STANDARD PACKING BARS/PALLET			
								6 m BARS		12 m BARS	
mm	inches	s (mm)	€/m	code ●	s (mm)	€/m	code ●	bars	metres	bars	metres
90	3	5.4	12.79	09B90S8...	8.2	18.71	09B90S85...	74	444	74	888
110	4	6.6	18.97	09B110S8...	10.0	27.67	09B110S5...	51	306	51	612
125	-	7.4	24.27	09B125S8...	11.4	35.84	09B125S5...	38	228	38	456
140	-	8.3	30.45	09B140S8...	12.7	44.72	09B140S5...	33	198	38 or 26	456 or 312
160	6	9.5	39.76	09B\60S8	14.6	58.64	09B\60S5	22	132	22	264
180	-	10.7	50.20	09B180S8...	16.4	74.12	09B180S5...	22	132	22	264
200	8	11.9	61.94	09B200S8...	18.2	91.44	09B200S5...	14	84	14	168
225	-	13.4	78.56	09B225S8...	20.5	115.71	09B225S5...	9	54	9	108
250	-	14.8	96.31	09B250S8...	22.7	142.33	09B250S5...	7	42	7	84
280	10	16.6	120.93	09B280S8...	25.4	178.35	09B280S5...	7	42	7	84
315	12	18.7	153.21	09B315S8...	28.6	225.77	09B315S5...	5	30	5	60
355	-	21.1	194.97	09B355S8...	32.2	286.67	09B355S85...	5	30	5	60
400	16	23.7	246.38	09B400S8...	36.3	363.92	09B400S5...	3	18	3	36
450	-	26.7	-	09B450S8...	40.9	-	09B450S5...	2	12	2	24
500	20	29.7	-	09B500S8...	45.4	-	09B500S5...	2	12	2	24

● The codes in Tab. 10 must be completed by replacing the dots with the slotting type (see slotting types in Tab. 11); for 12 m bars, insert a "D" before the slotting type.
E.g.: POLIER GAS SLOTTED pipe ND/OD 315 mm SDR17 with F6N slotting in 12 m bars: 09B315S8DF6N
E.g.: POLIER GAS SLOTTED pipe ND/OD 200 mm SDR11 with F3N slotting in 6 m bars: 09B200S5F3N

AVAILABLE SLOTTING ON POLIER AND POLIER GAS PIPES

tab.11

F2S SLOTTING	F3N SLOTTING	F4S SLOTTING	F6N SLOTTING
			
Slot size from 4/8 mm PN10: ND/OD from 90 to 400 mm PN16: ND/OD from 90 to 400 mm PN25: ND/OD from 90 to 400 mm S8: ND/OD from 90 to 400 mm S5: ND/OD from 90 to 400 mm	Slot size from 4/8 mm PN10: ND/OD from 90 to 400 mm PN16: ND/OD from 90 to 400 mm PN25: ND/OD from 90 to 400 mm S8: ND/OD from 90 to 400 mm S5: ND/OD from 90 to 400 mm	Slot size from 4/8 mm PN10: ND/OD from 90 to 400 mm PN16: ND/OD from 90 to 400 mm PN25: ND/OD from 90 to 400 mm S8: ND/OD from 90 to 400 mm S5: ND/OD from 90 to 400 mm	Slot size from 4/8 mm PN10: ND/OD from 90 to 400 mm PN16: ND/OD from 90 to 400 mm PN25: ND/OD from 90 to 400 mm S8: ND/OD from 90 to 400 mm S5: ND/OD from 90 to 400 mm

CABLE CONDUIT
redline HDPE

OPTIC FIBRE NETWORKS, TELECOM, CABLING

REDLINE HDPE CABLE CONDUIT FOR TELECOM IN COILS IN HDPE

SINGLE-LAYER HIGH-DENSITY POLYETHYLENE (HDPE) DUCT FOR FIBRE OPTIC NETWORKS, TELECOM.
Compliant with IEC EN 61386-1/A1, IEC EN 61386-24. IMQ marking. Black with red co-extruded stripes.

tab.12

ND/OD	SDR26			SDR17			SDR13.6			SDR11			STANDARD PACKING BARS/PALLET			
													50 m COIL		100 m COIL	
mm	s (mm)	€/m	code	s (mm)	€/m	code	s (mm)	€/m	code	s (mm)	€/m	code	coils	metres	coils	metres
50	-	-	-	-	-	-	3.7	4.31 ◆	0750SDR136M100	4.6	5.16 ◆	0750SDR11M100	-	-	6	600
63	-	-	-	-	-	-	4.7	6.77	0763SDR136M100	5.8	8.16	0763SDR11M100	-	-	1	100
75	-	-	-	-	-	-	5.6	9.62	0775SDR136M100	6.8	11.40	0775SDR11M100	-	-	1	100
90	-	-	-	-	-	-	6.7	13.78	0790SDR136M50	8.2	16.56	0790SDR11M50	1	50	-	-
110	-	-	-	-	-	-	8.1	20.32	07110SDR136M50	10.0	24.49	07110SDR11M50	1	50	-	-

◆ 300 m coils are also available for diameter DN/OD 50 mm. For 300 m coils, codes are detailed below:
REDLINE HDPE CABLE CONDUIT DN/OD 50 mm SDR13.6 in 300 m coils: 0750SDR136M300
REDLINE HDPE CABLE CONDUIT DN/OD 50 mm SDR11 in 300 m coils: 0750SDR11M300

REDLINE HDPE CABLE CONDUIT FOR TELECOM IN BARS IN HDPE

SINGLE-LAYER HIGH-DENSITY POLYETHYLENE (HDPE) DUCT FOR FIBRE OPTIC NETWORKS, TELECOM.
Compliant with IEC EN 61386-1/A1, IEC EN 61386-24. IMQ marking. Black with red co-extruded stripes.

tab.13

ND/OD	SDR26			SDR17			SDR13.6			SDR11			STANDARD PACKING BARS/PALLET			
													6 m BARS		12 m BARS	
mm	s (mm)	€/m	code★	s (mm)	€/m	code★	s (mm)	€/m	code★	s (mm)	€/m	code★	bars	metres	bars	metres
110	-	-	-	6.6	12.70	07110SDR17	8.1	15.31	07110SDR136	10.0	18.44	07110SDR11	51	306	51	612
125	-	-	-	7.4	16.18	07125SDR17	9.2	19.78	07125SDR136	11.4	23.90	07125SDR11	39	228	39	456
140	-	-	-	8.3	20.30	07140SDR17	10.3	24.71	07140SDR136	12.7	29.81	07140SDR11	33	198	33	396
160	-	-	-	9.5	26.51	07160SDR17	11.8	32.25	07160SDR136	14.6	39.09	07160SDR11	22	132	22	264
200	7.7	27.49	07200SDR26	11.9	41.30	07200SDR17	14.7	50.23	07200SDR136	18.2	60.96	07200SDR11	14	84	14	168
225	8.6	34.51	07225SDR26	13.4	52.37	07225SDR17	16.6	63.74	07225SDR136	20.5	77.14	07225SDR11	9	50	9	108
250	9.6	42.75	07250SDR26	14.8	64.21	07250SDR17	18.4	78.53	07250SDR136	22.7	94.89	07250SDR11	7	42	7	84

★ The codes in Tab. 12 refer to 6 m bars; to obtain the codes for 12 m bars, add "D" to the code.
E.g.: REDLINE HDPE CABLE CONDUIT ND/OD 160 mm SDR13.6 in 6 m bars: 07160SDR136
E.g.: REDLINE HDPE CABLE CONDUIT ND/OD 160 mm SDR13.6 in 12 m bars: 07160SDR136D

Fig. 1

Fig. 2

Fig. 3

Fig. 1 detail of the **redline** **HDPE** *cable conduit; in figures 2 and 3: laying of* **redline** **HDPE** *cable conduit*

November 2025 PRICE LIST

polier®

IRRIGATIO

POLIER BD IN COILS IN LDPE

SINGLE-LAYER LOW-DENSITY POLYETHYLENE (LDPE) PIPE FOR PRESSURISED FLUID TRANSPORT, FOR IRRIGATION.

Compliant with UNI 7990

IIP UNI and/or PiiP marking. Black.

tab.14

ND/OD		PFA4 / SDR17			PFA6 / SDR11.6			PFA10 / SDR7.3			STANDARD PACKING COIL/PALLET					
											50 m COIL		100 m COIL		200 m COIL	
mm	inches	s (mm)	€/m	code	s (mm)	€/m	code	s (mm)	€/m	code	coils	metres	coils	metres	coils	metres
16	3/8	1.4	0.46 ⊙	0816P04	1.6	0.52 ⊙	08216P06	-	-	-	60	4,000	44	4,400	44	8,800
20	½	1.6	0.66	0820P04	1.7	0.69	0820P06	2.7	0.98	0820P10	52	4,000	40	4,000	27	5,400
25	¾	1.7	0.86	0825P04	2.2	1.07	0825P06	3.4	1.50	0825P10	36	2,700	27	2,700	24	4,800
32	1	1.9	1.21	0832P04	2.8	1.74	0832P06	4.4	2.45	0832P10	20	700	7	700	7	1,400
40	1 ¼	2.4	1.94	0840P04	3.5	2.68	0840P06	5.4	3.77	0840P10	-	-	6	600	6	1,200
50	1 ½	3.0	2.94	0850P04	4.3	4.08	0850P06	6.6	5.92	0850P10	-	-	6	600	-	-
63	2	3.7	4.57	0863P04	5.4	6.43	0863P06	8.6	9.38	0863P10	-	-	PFA4: 4 PFA6: 1 PFA10: 1	PFA4: 400 PFA6: 100 PFA10: 100	-	-
75	2 ½	4.5	7.03	0875P04	6.5	9.77	0875P06	-	-	-	-	-	1	100	-	-
90	3	5.3	10.20 ⬟	0890P04	7.8	14.01	0890P06	-	-	-	1	50	1	100	-	-
110	4	6.5	15.19	08110P04	9.5	20.85	08110P06	-	-	-	1	50	1	100	-	-

⊙ On request and for quantities to be agreed upon, 500 m coils are also available.
⬟ On request and for quantities to be agreed upon

Fig. 4

Fig. 5

Fig. 6

Fig. 7

polier GARDEN

IRRIGATIO

POLIER GARDEN THE SMALL COIL IN LDPE

SINGLE-LAYER LOW-DENSITY POLYETHYLENE (LDPE) PIPE FOR PRESSURISED FLUID TRANSPORT, FOR IRRIGATION.
Compliant with UNI 7990.
Black.

IN SMALL COILS AND FOR A MINIMUM QUANTITY OF 1 PALLET (CONSISTING OF COILS OF A SINGLE DIAMETER AND PFA)

tab.15

ND/OD		PFA4 / SDR 17						PFA6 / SDR 11.6						STANDARD PACKING
mm	inches	s (mm)	€/ coil	coils/ pallet	metres / pallet	€/pallet	code	s (mm)	€/ coil	coils/ pallet	metres / pallet	€/pallet	code	
16	3/8	1.4	27.50	70	3,500	1,925.00	0816P04M1	1.6	31.00	70	3,500	2,170.00	0816P04M1	50 m COILS
20	1/2	1.6	40.00	52	2,600	2,080.00	0820P04M1	1.7	41.50	52	2,600	2,158.00	0820P04M1	50 m COILS
25	3/4	1.7	53.00	32	1,600	1,696.00	0825P04M1	2.2	66.50	32	1,600	2,128.00	0825P04M1	50 m COILS
32	1	1.9	75.00	14	700	1,050.00	0832P04M1	2.8	108.00	14	700	1,512.00	0832P04M1	50 m COILS

irriga BD

IRRIGATION

Low-density polyethylene LDPE pipes for non-permanently pressurised water distribution pipelines for irrigation. Excellent mechanical, chemical and hydraulic performance.
Reliable and safe, they are resistant to corrosion phenomena and have excellent resistance to "water hammer".
Colour: black to guarantee high protection from UV rays even at low latitudes.
The detailed marking allows easy identification. Characteristics compliant with UNI 7990:2015

IRRIGA BD IN COILS IN LDPE

SINGLE-LAYER LOW-DENSITY POLYETHYLENE (LDPE) PIPE FOR NON-PERMANENTLY PRESSURISED FLUID PIPES FOR IRRIGATION.
Characteristics compliant with UNI 7990.
Black.

tab.16

ND/OD		PFA4 / SDR17			PFA6 / SDR11.6			STANDARD PACKING
mm	inches	s (mm)	€/m	code ◆●	s (mm)	€/m	code	
16	3/8	1.4	0.38 ◎	08IR16P04	1.6	0.43 ◎	08IR16P06	100 m COILS or 200 m COILS
20	1/2	1.6	0.55	08IR20P04	1.7	0.57	08IR20P06	
25	3/4	1.7	0.70	08IR25P04	2.2	0.88	08IR25P06	
32	1	1.9	1.00	08IR32P04	2.8	1.43	08IR32P06	100 m COILS *for IRRIGA BD ND/OD 32 mm PFA4 also 200 m COILS (code 08IR32P04M2)*
40	1 1/4	2.4	1.60	08IR40P04	3.5	2.20	08IR40P06	
50	1 1/2	3.0	2.41	08IR50P04	4.3	3.35	08IR50P06	
63	2	3.7	3.75	08IR63P04	5.4	5.27	08IR63P06	
75	2 1/2	4.5	5.80	08IR75P04	6.5	8.06	08IR75P06	
90	3	5.3	8.41 ⬟	08IR90P04	7.8	11.56	08IR90P06	50 m COILS
110	4	6.5	12.53	08IR110P04	9.5	17.20	08IR110P06	

◎ On request and for quantities to be agreed upon, 500 m coils are also
⬟ available. On request and for quantities to be agreed upon
◆ Codes of 200 m coils are obtained by adding "M2" to the code in Tab. 16. E.g.: IRRIGA BD ND/OD 25 mm PFA4 pipe in 200 m coils = 08IR25P04M2
● Codes for 500 m coils of IRRIGA BD ND/OD 16 mm pipe (PFA4 or PFA6) are obtained by adding "M5" to the code in Tab. 16.
E.g.: IRRIGA BD ND/OD 16 mm PFA6 pipe in 500 m coils = 08IR16P06M5

Fig. 8

Fig. 9

Fig. 10

Fig. 11

PRESSURE PE PRICE LIST - PRESSURE PE PRICE LIST - PRESSURE PE PRICE LIST - PRESSURE PE PRICE LIST - PRESSURE PE PRICE LIST

SPECIFICATIONS FOR POLIER RC1 PIPES

Supply and laying of High-Density Polyethylene type RC (HDPE type PE100RC) pipes for aqueducts, for pressurised transport of drinking water and water to be purified and/or for the transport of food liquids, manufactured by an ISO 9001, ISO 14001 and ISO 45001 certified company, extruded, with smooth solid walls on the inside and on the outside, black with blue co-extruded stripes.
The pipe, compliant with EN 12201-2, EN 12201-2/EN1622, UNI EN 12201-2, UNI EN 12201-2/UNI EN 1622, UNI EN ISO 15494, compliant with sanitary hygiene requirements of the Ministry of Health relating to products for food liquids (Ministerial Decree no. 174 of 06/04/2004), must be IIP-certified or certified by another equivalent certification institute accredited according to IEC EN ISO/IEC 17065.
The pipe must bear the marking provided for by the Reference Standard and the Mark of Product Conformity issued by a recognised or accredited Sincert Institute or Entity and must be supplied, upon customer request, with the relevant test certificate or declaration of conformity.
PE100RC pipe "Resistant to Crack" RC PN ……. single-wall, type 1. Nominal Outer Diameter ND/OD… mm, class PN …… (PN10, PN16 or PN25)

SPECIFICATIONS FOR POLIER RC2 PIPES

Supply and laying of High-Density Polyethylene type RC (HDPE type PE100RC) pipes for aqueducts, for pressurised transport of drinking water and water to be purified and/or for the transport of food liquids, manufactured by an ISO 9001, ISO 14001 and ISO 45001 certified company, extruded, with smooth double walls on the inside and on the outside.
The inner wall thickness, equal to 90% of the total wall thickness of the pipe, will be in black HDPE PE100RC, while the outer wall, equal to 10% of the total wall thickness of the pipe, will be in blue HDPE PE100RC.
The pipe, compliant with UNI EN 12201-2, compliant with sanitary hygiene requirements of the Ministry of Health relating to products for food liquids (Ministerial Decree no. 174 of 06/04/2004), must be IIP-certified or certified by another equivalent certification institute accredited according to IEC EN ISO/IEC 17065.
The pipe must bear the marking provided for by the Reference Standard and the Mark of Product Conformity issued by a recognised or accredited Sincert Institute or Entity and must be supplied, upon customer request, with the relevant test certificate or declaration of conformity.
PE100RC pipe "Resistant to Crack" PN double-wall, type 2.
Nominal Outer Diameter ND/OD…….. mm, class PN …… (PN10, PN16 or PN25)

PIPES MADE WITH SECOND-LIFE PLASTICS (PSV)

For some time, Riccini S.r.l. has been implementing the use of Second Life Plastics (PSV) deriving from Separate Collection or Mix Eco, in the formulations of its pipes.
Today, most of the products in the Riccini range are classifiable as PSV, able to meet the requirements of the Minimum Environmental Criteria (CAM) as defined by the CAM Building Decrees (Ministerial Decree 23/06/2022 no. 256 and subsequent amendments and integrations) and CAM Streets (Ministerial Decree 05/08/2024 and subsequent amendments and integrations) and consequently to bear the CAM logo.
The fulfilment of these requirements, achievable only with real and documented actions and quantifiable by the percentages of PSV in the products, in addition to ensuring environmental sustainability for the pipes manufactured by Riccini S.r.l., contributes to reducing improper practices such as "greenwashing".
In this list, in particular, there is
- REDLINE HDPE cable conduit

plastica seconda vita DA RACCOLTA DIFFERENZIATA
CERT. 022/2020

CRITERI AMBIENTALI MINIMI C.A.M.

THE IMPORTANCE OF ENVIRONMENTAL IMPACT CONTROL IN A PRODUCT LIFE CYCLE

The achievement of requirements to satisfy CAM (see previous paragraph) applies to productions involving the use of PSV.
POLIER, POLIER GAS, POLIER RC1, and POLIER RC2 pipes for pressurised fluid transport (water and gas) are made with virgin raw materials and, consequently, are not PSV classifiable. In order to monitor the environmental impact at every stage in the life cycle of these products as well, Riccini has conducted detailed Life Cycle Assessment (LCA) studies.
Based on the results, an Environmental Product Declaration (PED) was drawn up, validated by a third-party certifying body recognised by EPDItaly, in compliance with the criteria for publication of the same on the EPDItaly website; publication took place following further validation by a body recognised by EPDItaly.
The Environmental Product Declaration related to POLIER, POLIER RC1, POLIER RC2 and POLIER GAS can be seen and/or downloaded in .PDF format by searching for PED no. 1150 "PE100 - PE100RC PIPES FOR PRESSURISED FLUIDS" on http://www.epditaly.it, section "Published PEDs".

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EPDITALY1150 del 28/08/2025
epditaly.it

PRESSURE PE PRICE LIST - PRESSURE PE PRICE LIST - PRESSURE PE PRICE LIST - PRESSURE PE PRICE LIST - PRESSURE PE PRICE LIST - PRESSURE PE PRICE LIST

GENERAL TERMS OF SALE

Introduction:
These terms of sale are deemed accepted by the customer upon order placement.
Orders are subject to "order approval".

Delivery terms:
Delivery terms are non-binding and no compensation is due for delayed shipment.

Deliveries:
The goods always travel at the expense, risk and peril of the customer, even if sold ex destination;
materials delivered by means of the seller must be checked at the time of delivery and notice must be given on the transport document.

Complaints:
Regarding the use of sold goods, the seller disclaims any liability: complaints about product quality must be received by registered mail within 8 days from the date the goods were received.
Liability will, however, be limited to the replacement of materials recognised by the seller as defective.
No compensation will be recognised for transport, installation expenses and damages to third parties.

Payments:
Must be made at our registered office. After the payment deadline indicated on the invoice, legal interest provided by current regulations will be charged.

Ownership of the goods:
Ownership of the goods will transfer to the customer only upon full payment of the related invoice.

Jurisdiction:
For any dispute, the competent court is that of Perugia.

CONTACT DATA

requests for quotes: commerciale@riccini.it
technical requests: tecnico@riccini.it
order placing: clienti@riccini.it
material availability/packing slips: ddt@riccini.it
material availability/deliveries: spedizioni@riccini.it

ASSOCIATO

ASSOCIATO

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